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Order 95  
5013188

Nov 10 (9.4)

**D3891-041**  
**Job Sheet 167826**



Part No: D3891-041

Job Qty: 2 ea

Part Name: Panel Fwd LH - Sub-Component Of#D350-766-021



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/10/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation            | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off  |
|-------|----------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------|
|       |                      |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |           |
| 90    | Start up Operation   | 2 Ea  |            | 11/9/17  | 0.00      | 0.00    | Start Up Waterjet1    |           | SC        |
| 100   | Waterjet             | 2 pcs |            | 11/9/17  | 0.07      | 0.39    | Waterjet1             |           | SC        |
| 110   | QC                   | 2 pcs |            | 11/9/17  | 0.00      | 0.00    | QC2                   |           | SC DAS    |
| 120   | QC                   | 2 pcs |            | 11/9/17  | 0.00      | 0.00    | QC8                   |           | 38        |
| 130   | <del>Small Fab</del> | 2 pcs |            | 11/9/17  | 0.00      | 0.65    | <del>Small Fab</del>  |           | 9-89      |
| 140   | <del>Packaging</del> | 2 pcs |            | 11/9/17  | 0.00      | 0.00    | <del>Packaging1</del> |           |           |
| 150   | Small Fab            | 2 pcs |            | 11/10/17 | 0.00      | 0.65    | Small Fab             |           | DAS 38    |
| 160   | QC                   | 2 pcs |            | 11/10/17 | 0.00      | 0.00    | QC5                   |           | 38        |
| 170   | Packaging            | 2 pcs |            | 11/10/17 | 0.00      | 0.00    | Packaging3            |           | Sm/s 0-86 |
| 180   | QC21-SA              | 2 Ea  |            | 11/10/17 | 0.00      | 0.00    | QC21                  |           | 21 9-89   |

### Job Allocations

| Operation             | Component Part      | Required | Inventory | Allocated | Std Qty |
|-----------------------|---------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | MLEXS.125-F60029-04 | 9        | 4,707     | 0         | 0       |
| 140-Packaging         | D3891-3             | 2        | 5         | 0         | 0       |
| 150 Small Fab         | F140836             |          |           |           |         |

### Part Specifications

Specifications could not be found.

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |  |
|--------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |  |  |  |
| Date : _____                                                 | Step #: _____                                                                                                                                                                      | MRB (QSI042) Approval                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |  |  |
| Description Work Order                                       |                                                                                                                                                                                    | <div style="border: 1px solid black; padding: 5px; display: inline-block; transform: rotate(180deg);">           Job No: 167826<br/>           Mfg Date: 11/23/17         </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |
|                                                              |                                                                                                                                                                                    | <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: left;"> <b>PART NO: D3891-041</b><br/> <b>Operation: Packaging</b><br/> <b>Revision: 021</b><br/> <b>Change No: 021</b> </div> <div style="text-align: right;"> <b>Panel Fwd LH - Sub - Component Of#D350 - 766 - 021</b> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |
|                                                              |                                                                                                                                                                                    | <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: left;"> <b>Completed By</b><br/><br/> <b>Lead hand / Supervisor</b><br/> <b>Approval Verification</b> </div> <div style="text-align: right;"> <b>QC / QA Coordinator</b><br/> <b>Approval</b> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |  |
|                                                              |                                                                                                                                                                                    | <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: left;"> <b>Positioned Wrong</b><br/> <b>Outside Dimensions</b><br/> <b>Over/Under tolerance</b><br/> <b>Part Incorrect</b><br/> <b>Part Lost/Missing</b><br/> <b>Part Moved</b><br/> <b>Drawing</b><br/> <b>Finish</b><br/> <b>Misread</b><br/> <b>Turning Sequence</b> </div> <div style="text-align: right;"> <b>Wrong Stock Pulled</b><br/> <b>Out of Sequence</b><br/> <b>Off-set</b><br/> <b>Mislabeled</b><br/> <b>Fit/Function</b><br/> <b>Misaligned/off center</b> </div> </div>                                                                                                                                                                                                                                                                                                                                           |  |  |  |



